## Patent Claims

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1. Ball pin comprising a ball (12) and a pin (16) connected to the ball, characterized in that the ball is provided with a recess (18) on its side facing away from the pin, the diameter of said recess corresponding approximately to the diameter of the pin.

- 2. Ball pin according to Claim 1, characterized in that the pin (16) is provided with knurling (20) so that it can be pressed into the recess (18) of a second ball pin without any play.
- 3. Ball joint comprising a ball pin according to one of the preceding claims, characterized in that there is a ball cup (26, 27) made of plastic which is injected into a connecting part (28).
- 4. Ball joint according to Claim 3, characterized in that the ball cup (26) is injected onto the ball (12).
- 5. Ball joint according to either of Claims 3 and 4, characterized in that there is a seal (30, 32) which acts upon the ball cup (26).
  - 6. Ball joint according to Claim 5, characterized in that the ball cup (26) has a groove (34) in which the seal is arranged.
- 7. Ball joint according to either of Claims 5 and 6, characterized in that the seal (32) has an anchoring section (36) which is arranged in the recess (18) and a circular or annular sealing section (38) which bears against the ball cup (26).

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- 8. Ball joint according to one of Claims 3 to 7, characterized in that there is a stop (40) which engages in the recess (18) and defines the maximum possible movement of the ball cup (27) relative to the ball.
- 9. Ball joint according to Claim 8, characterized in that the stop (40) is made in one piece with the ball cup (27).
- 10. Assembly consisting of two ball joints
  10 according to one of Claims 3 to 9, characterized in
  that the pin (16) of the ball pin of one ball joint
  (10) is fitted in the recess (18) of the ball (12) of
  the second ball pin.

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